



**Gateway
Industrial
Products Inc.**
800.701.4782

www.gatewayindustrial.com



Bug Barrier®

•

Vinyl Roll-Up

•

PVC Strip Doors

•

Industrial Stripscreen®

•

Salt Storage Doors

•

Dock Seals

•

Dock Shelters

Made in USA



Bug Barrier®



Vinyl Roll Up Door



Salt Storage Door



Dock Seal



OF GATEWAY INDUSTRIAL PRODUCTS

It all started in a very small room, in a very small building. An idea was born. Gateway Industrial Products. One man...one idea. Being committed as he was or should have been, he began going door to door. People would listen, and amazingly found the concept of the Bug Barrier® screen doors quite interesting and very unique. Of course some would snicker behind his back only to wish they would of thought of the same idea.

Word got out and around. Door distributors started inquiring about this phenomenon. Could it be that they could offer their customers a product that would help keep insects out of their food and manufacturing facility?

And so it began...phones started ringing. Soon the one man found that he had more work and not enough space. He found a nice size building and offered some people a handsome wage of beer and pizza for their time and labor.

Things seemed to be going quite well for Gateway Industrial Products. They were using the barter system as payment and were able to furnish the front offices with desks and computers. Of course this man seemed to accept payment of any kind, hence they have a very friendly dog, a collection of old tires and some cinder blocks. After awhile, he found the best form of payment was cash. Well, this man came upon many people who did not have the cash on hand and still wanted to barter with him. He knew he had to do something before his shop got too full of stuff neither he nor his employees needed. He then decided on accepting a signed agreement for a promise of a cash payment in thirty days.

Today, Gateway Industrial Products offers a complete line of industrial doors including Bug Barriers®, Vinyl Roll Up Doors, PVC Strip Doors, Salt Storage Doors, Dock Seals and Shelters. And just in case you are wondering...we did get rid of the old tires, they are now being used as dock bumpers and our computers now sit on the cinder blocks. And we are happy to say that we still have that friendly dog.

HISTORY

TABLE OF CONTENTS

History	2
Vinyl Application Examples	4
Bug Barrier® Application Examples	5
Bug Barrier®	6-11
Roll-Up - Manual, Automatic, High Cycle	
Sliding - Single Slide, Bi Parting	
Vinyl Roll-Up	12-14
Manual, Automatic, High Cycle	
Options and Accessories	15
Wind Curtain	16
Single Slide, Bi-Parting	
Salt Storage Door	17
PVC	18-19
Strip Doors, Bulk PVC, Mounting Hardware	
Specialty Doors	20-21
Industrial Stripscreen®, Residential, Velcro	
Dock Seals and Shelters	22-23
Dock Seals, Shelters, Bumpers	
Folding Gates.	24
Folding Gates, Hoods & Door Covers	
General Terms and Conditions	25
Dock Seal and Shelter Examples	26-27



Application Examples

VINYL ROLL-UP

- Create Room Dividers
- Control Temperature, Dust and Noise
- Turn Unused Areas into Energy Efficient Workspace
- Climate Control Barrier
- Reduce Heat Loss
- Provides Safety and Comfort
- Great for Exterior and Interior Environments



Automatic with No Vision Panel and Pull Cord Option

Standard High Cycle



Custom Blue High Cycle Roll Up

Custom White Vinyl with Yellow Safety Strips



Custom Grey with No Vision Panel



Custom Red Vinyl with White Safety Strips

APPLICATION Examples

BUG BARRIER®

- Eliminate Insects and Birds
- Supports FDA/AIB Requirements
- Increase Air Circulation
- Maintain Sanitation
- Control Air Movement
- Readily Installed on Dock Doors, Dumpster Areas, and Warehouse Openings
- Ideal for Food Processing, Packaging, and Manufacturing Facilities



Extra Wide Automatic Face of Wall Mount



Manual Stand Off Bracket Mount



Automatic with Hinge Option
and Tan Screen



Manual Exterior Wall Mount
with Optional Blue Screen



Bi Parting Bug Barrier
Header Mount



Manual E Track Mount



Bug Barrier®

Manual Roll-Up

WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal preventing bugs and insects easy access or entry. Optional brush seal available.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaplite tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into the guides when open.

BREAKAWAY FEATURE ~

Fiberglass windbars remain flexible enough to pop out in case of accidental impact.

SCREEN ~

Standard green color, 17 x 11 high strength, vinyl coated polyester weave screen. (See options page for other screen choices.) Windbars are reinforced in yellow safety vinyl.

One year warranty on parts and workmanship.

MANUAL OPERATION ~

Heavy duty spring loaded roll tube.

Maximum size is 16' wide x 12' high.

Minimum width is 36" wide.

CHAIN HOIST OPERATION ~

Chain hoist operated roll tube with spring assist.

Maximum size is 16' wide x 16' high.

MOUNTING OPTIONS ~

Header Mount, Face of Wall, Stand-Off Bracket Mount and E-Track Mount. Unit width is critical on all header mounted doors. All Bug Barriers® are manufactured to + or - 1/8" tolerance.

HEAD ROOM ~

6" to 8" will be used header mount applications. 8" is required above the door opening for wall mount applications.

TRACKS ~

2" wide and 2" deep Snaplite aluminum tracks. Header mount will take up to 2-1/2" of side room on each side. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaplite tracks. Optional 6" deep track for additional wind load.

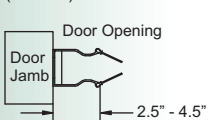


Mounting Bracket
(Wall Mount Only)

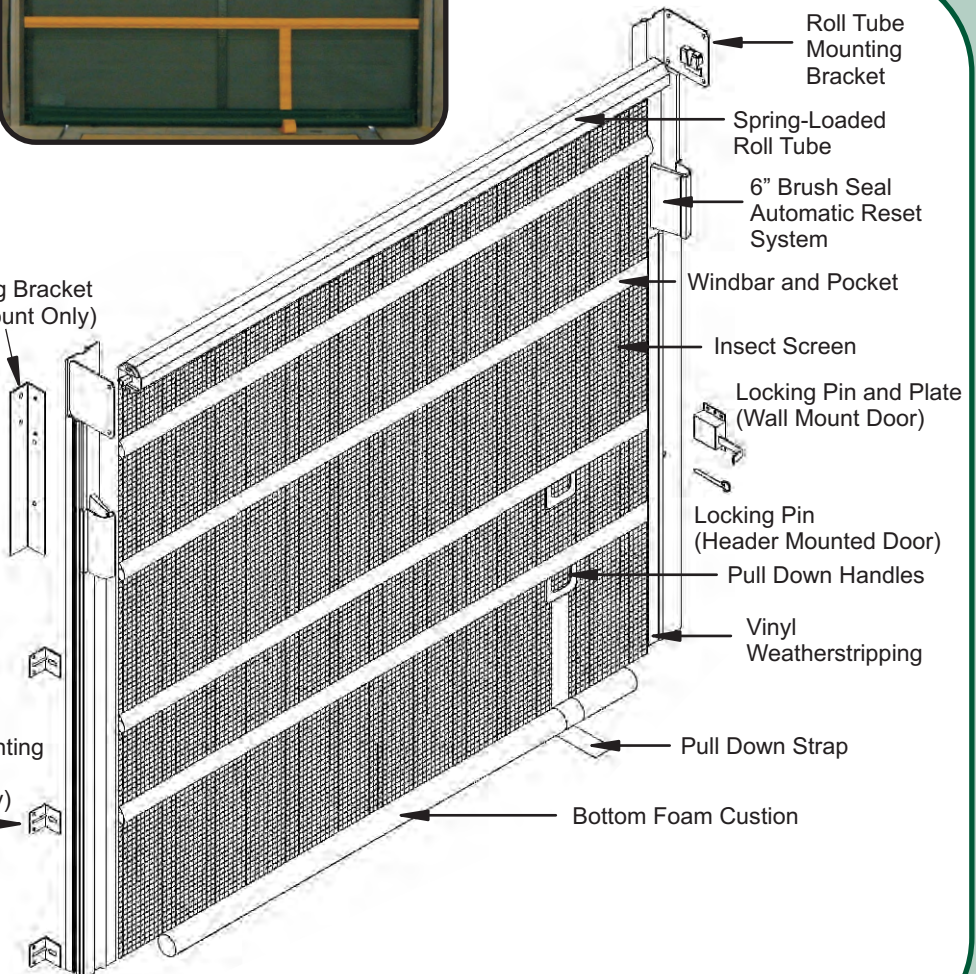
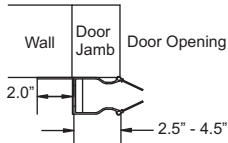
Track Mounting
Clips (Wall
Mount Only)

Mounting Options (See page 15 for mounting options)

Header Mount
(Under Lintel)
(In-Jamb)



Wall Mount
(Face of Wall)



Bug Barrier® AUTOMATIC Roll-Up

AUTOMATIC OPERATION ~

In-tube motor is rated at 4 amps, single phase 120 v. Constant contact switch activates motor. Door speed is approximately 12" per second. (See page #8 for High Cycle usage)

Maximum 16' wide and 16' high

Minimum width ~ 40"

MOUNTING OPTIONS ~

Header Mount, Face of Wall, Stand-Off Bracket Mount and E-Track Mount. Unit width is critical on all header mounted doors. All Bug Barriers® are manufactured to + or - 1/8" tolerance.

SCREEN ~

Standard green color - other colors available. 17" x 11" high strength, vinyl coated polyester weave screen material. Windbars are reinforced in yellow safety vinyl.

BREAKAWAY FEATURE ~

Fiberglass windbars remain flexible enough to pop out in case of accidental impact. Optional aluminum hinges available with bottom profile breakaway system for additional wind load.

HEAD ROOM ~

6" to 8" will be used for header mount application. 8" is needed above the door opening for wall mount application. 18" will be required for aluminum hinge option.

TRACKS ~

2" wide and 2" deep Snaptite aluminum tracks. Header mount will take up to 2-1/2" of side room on each side. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaptite tracks. Optional 6" deep track for additional wind load.

WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal preventing bugs and insects easy access or entry. Optional brush seal available.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaptite tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into the guides.

One year warranty on parts and workmanship.



Aluminum Hinge Option



Bug Barrier®

EXCLUSIVE JACKSHAFT OPERATOR ~

22" per second operating speed - 100+ cycles per day, ½ hp, 120 volt, 1 phase, 8 amps. Other motor options available.

Supplied with open, close, stop push button station, automatic timer to close and a set of photo eyes.

ACCESSORIES ~

Watertight Motor, Splash Proof Cover, 460 volt - 3 Phase Motor, Safety Edge, Radio Controls, Pull Cords, Motion Detector

Maximum 16' wide x 18' high

MOUNTING OPTIONS ~

Face of Wall Mount, Stand-Off Bracket Mount, and E-Track Mount.

HEAD ROOM ~

18" will be required for head room.

TRACKS ~

2" wide and 2" deep Snaaptite aluminum tracks. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaaptite tracks. Optional 6" deep track for additional wind load.

WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal, preventing bugs and insects easy access or entry.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaaptite tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into the guides.

High Cycle Roll-Up

BREAKAWAY FEATURE ~

Fiberglass windbars remain flexible enough to pop out in case of accidental impact. Optional aluminum hinges available with bottom profile breakaway system for additional wind load. Breakaway feature is used in the bottom profile bar to help prevent damage to the door by accidental impact. Aluminum bottom profile with cushioned edge and a bottom draft seal for positive floor contact.

SCREEN ~

Standard green color - other colors available.

17 x 11 high strength, vinyl coated polyester weave screen material. Windbars are reinforced in yellow safety vinyl.



High Cycle Bug Barrier® With Fiberglass Windbars

STAND OFF

Bracket Mount

Stand Off Mount Application for in front of vertical, sectional or existing roll-up door.

MEASUREMENT REQUIRED FOR FULL VERTICAL LIFT, HIGH LIFT AND VERTICAL LIFT BREAKAWAY ~

Note: For standard lift/low headroom doors consult with Gateway sales staff.

DOOR OPENING SIZE

Width _____ Height _____

A) Out-to-out track dimensions

At the bottom of the track _____

At the top of the track _____

TRACK PROJECTION FROM THE WALL

B) At the bottom of the track _____

C) At the top of the track _____

D) 10 inches above the header _____

EXTRA WIDE OR HIGH CYCLE

D) 18 inches above the header _____

MEASUREMENTS REQUIRED FOR ROLLING (COILING) STEEL DOOR

A) Out-to-out track dimensions

At the bottom of the track _____

At the top of the track _____

TRACK PROJECTION FROM THE WALL

E) At the bottom of the track _____

F) At the top of the track _____

G) Projection of the hood _____

H1) Height: floor to hood bottom _____

H2) Height: floor to hood top _____

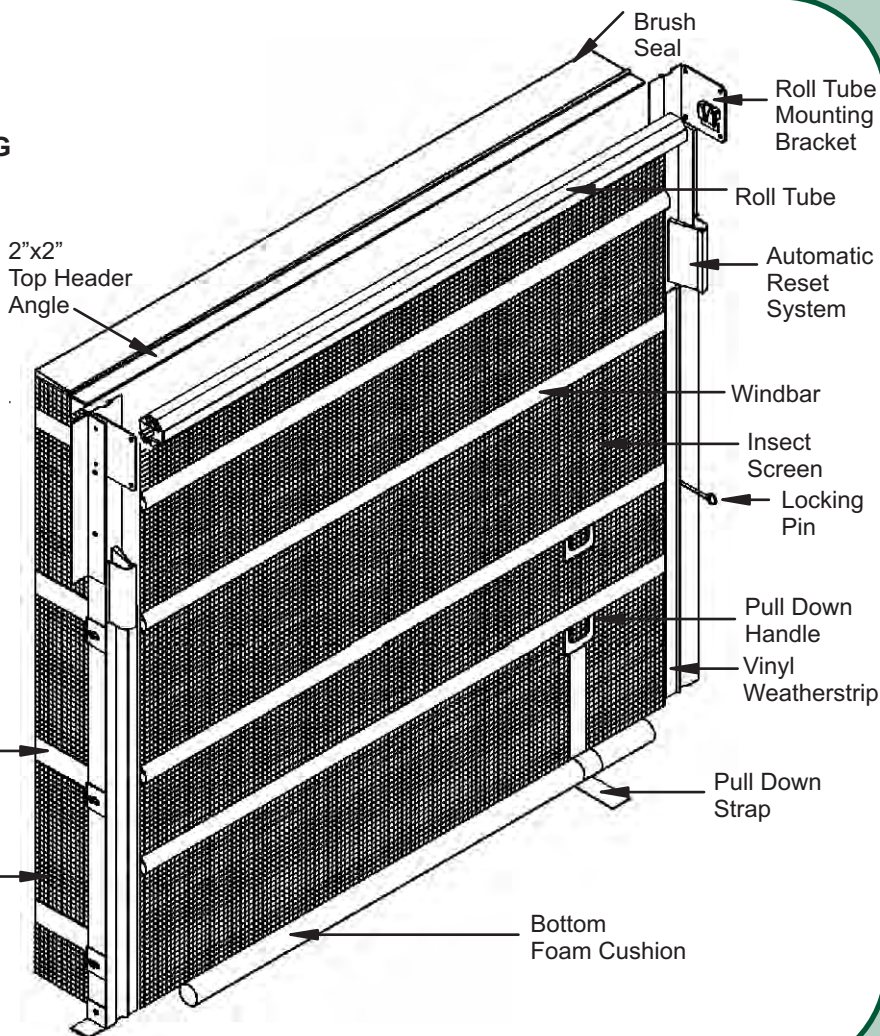
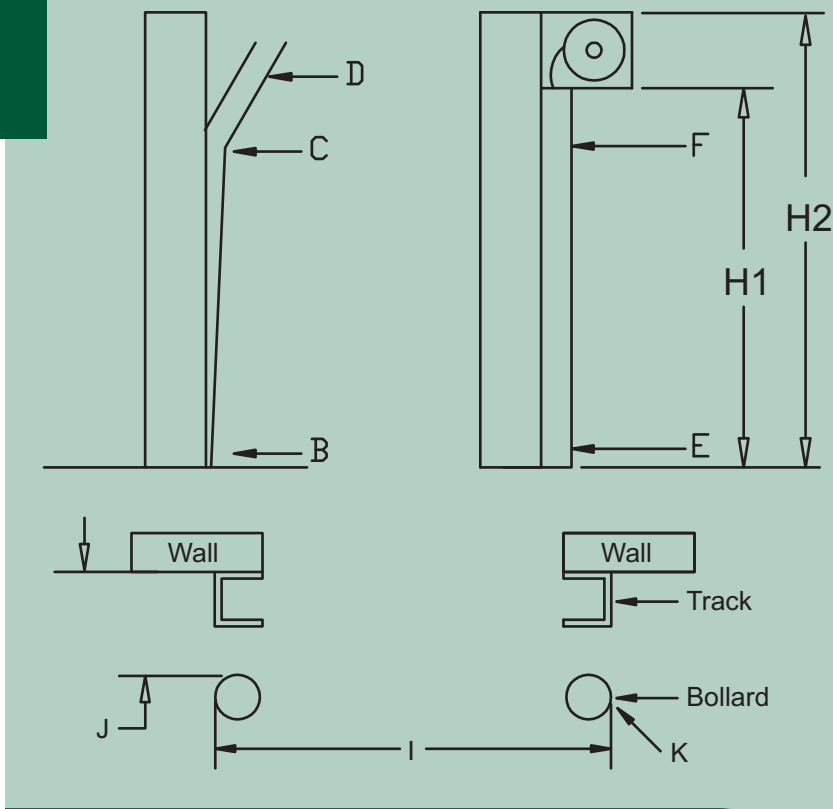
ADDITIONAL INFORMATION

PROVIDE BOLLARD POSITION

I) Out-to-out _____

J) From wall to front of bollard _____

K) Bollard Diameter _____





Bug Barrier®

Single Slide

MOUNTING OPTIONS ~

Header mount. Face of Wall Mount.

SCREEN ~

Standard green color - other colors available. 17 x 11 high strength, vinyl coated polyester weave screen material. Pipe staffs are reinforced in yellow safety vinyl.

SINGLE SLIDE DOOR OPERATION ~

Manually operated. Single slide door is fixed to one jamb and locks to the other. Fixed side is determined from the inside looking out.

TRACK ~

Heavy gauge galvanized steel mounting hardware. Heavy duty ball bearing trolleys provide easy glide operation.

HEAD ROOM ~

Three and a half inches required for head room.

SIDE ROOM ~

When bunched, the door material will take up to 1" per foot wide. Nylon cord tieback straps on the fixed side keep the screen secure in the open position.

WIND STABILIZATION ~

Full height, heavy galvanized pipe staffs are placed evenly throughout the door along with cane bolt floor locking pins for superior wind stabilization.

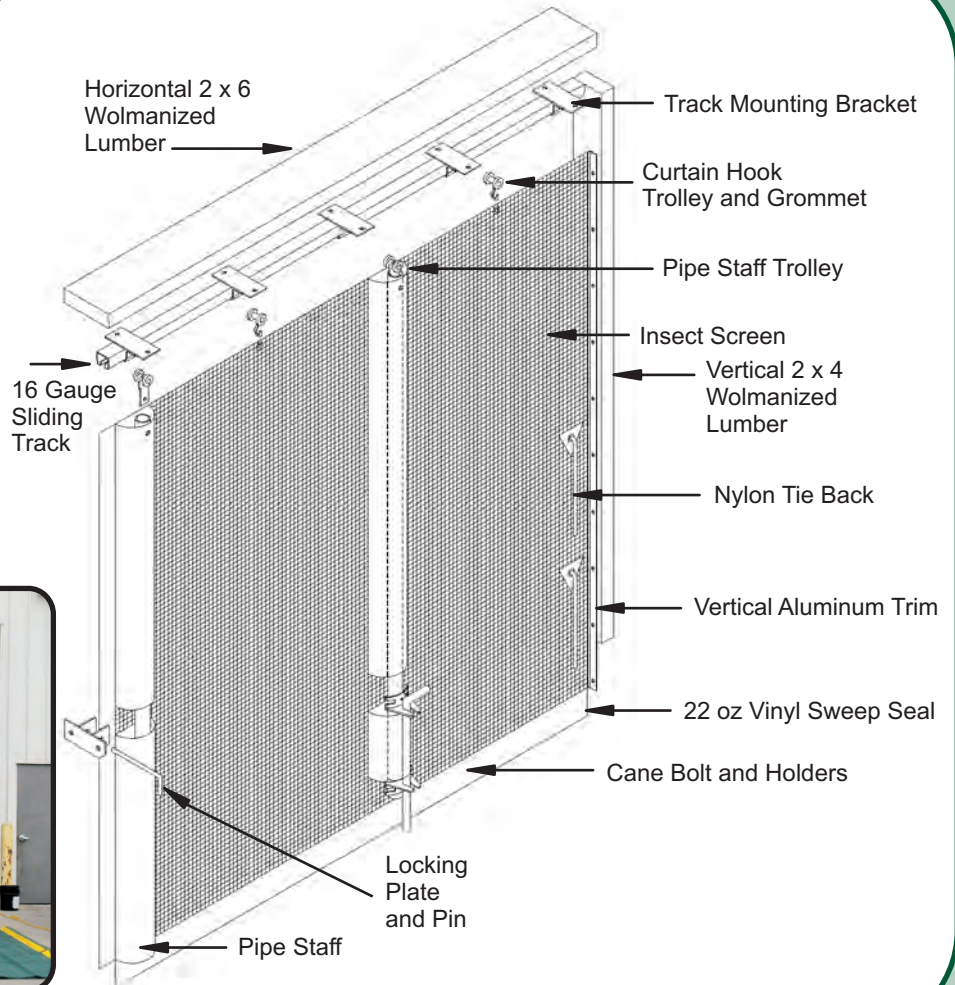
One year warranty on parts and workmanship.



Single Slide Bug Barrier® Header Mount (After)



Single Slide Bug Barrier® Header Mount (Before)



Bug Barrier® BI PARTING

Door Operation

MOUNTING OPTIONS ~

Header Mount. Face of Wall Mount.

SCREEN ~

Standard green color - other colors available.
17" x 11" high strength, vinyl coated polyester
weave screen material. Pipe staffs are reinforced
in yellow safety vinyl.

BI PARTING BUG BARRIER® DOOR OPERATION ~

Manually operated. Bi Parting door is fixed to
both jambs and locks in the center. Leading
edges of pipe staffs overlap to give complete
seal. Nylon cord tieback straps on the fixed sides
which keep the screen secure in the open position.

TRACK ~

Heavy gauge galvanized steel mounting hardware.
Heavy duty ball bearing trolleys provide easy glide operation.

HEAD ROOM ~

Three and a half inches required for head room.

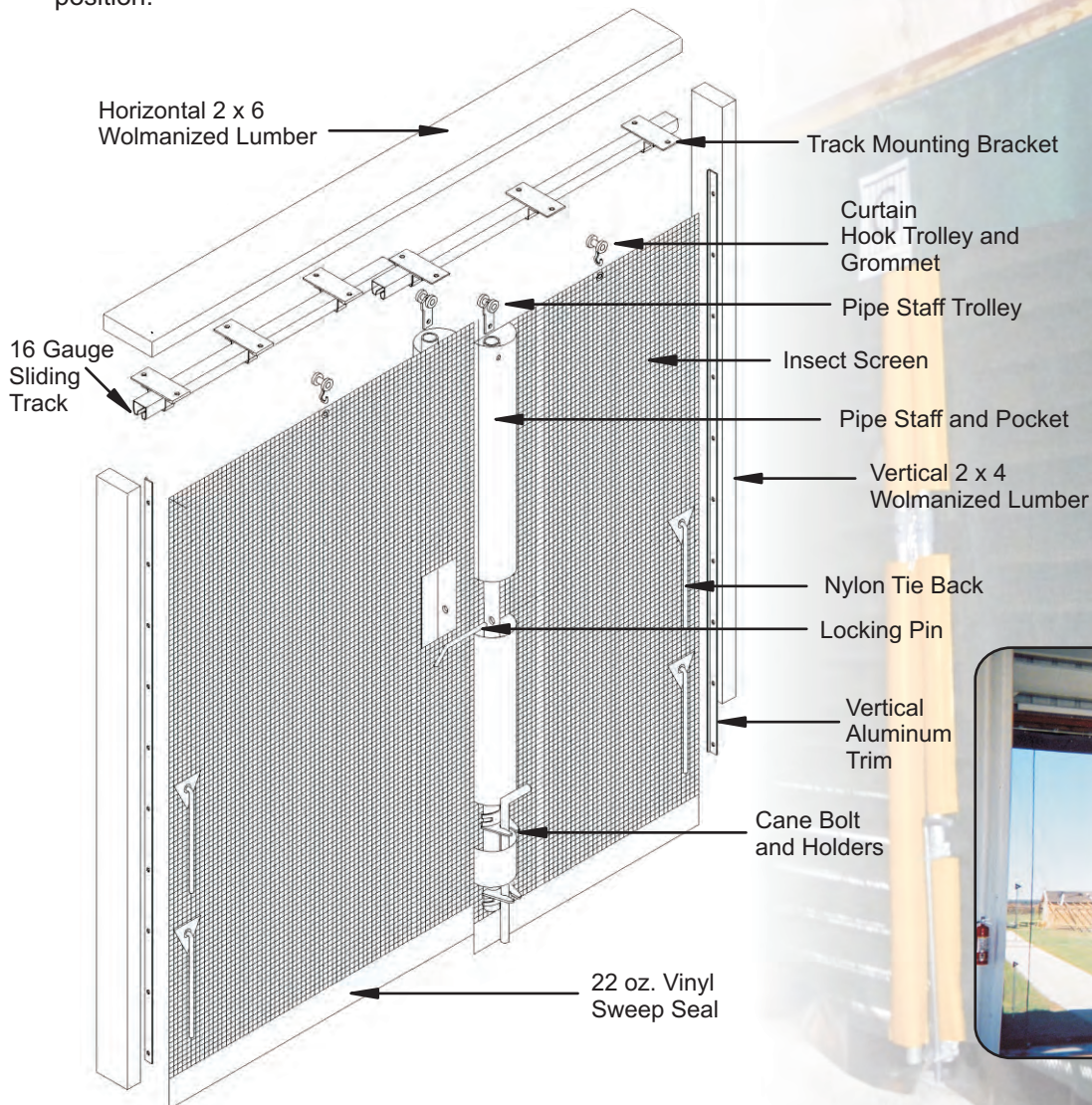
SIDE ROOM ~

When bunched, the door material will take up to a 1" per foot wide.
Nylon cord tieback straps are provided on each side to keep the
screen secure in the open position.

WIND STABILIZATION ~

Full height, heavy galvanized pipe staffs are placed evenly
throughout the door along with cane bolt floor locking pins for
superior wind stabilization.

One year warranty on parts and workmanship.





Vinyl Roll-Up Manual

MANUAL OPERATION ~

Heavy duty spring loaded roll tube.

Maximum size is 16' wide x 12' high.

Minimum width is 36" wide.

CHAIN HOIST OPERATION ~

Chain hoist operated roll tube with spring assist.

Maximum size 16' wide x 16' high.

MOUNTING OPTIONS ~

Header Mount, Face of Wall, Stand-Off Bracket Mount and E-Track Mount. Unit width is critical on all header mounted doors. All Bug Barriers® are manufactured to + or - 1/8" tolerance.

HEAD ROOM ~

6" to 8" will be used for header mount application. 8" is needed above the door opening for wall mount application.

TRACKS ~

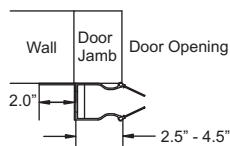
2" wide and 2" Snaptite aluminum tracks. Header mount will take up to 2½" of side room on each side. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaptite tracks.

Mounting Options (See page 15 for mounting options)

Header Mount
(Under Lintel)
(In-Jamb)



Wall Mount
(Face of Wall)



WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal to better control inside temperature. Optional brush seal available.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaptite tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into guides when open.

BREAKAWAY FEATURE ~

Fiberglass windbars remain flexible enough to pop out in case of accidental impact.

VINYL ~

22 or optional 40 ounce green vinyl solid panel with clear full width vision panel. Yellow safety stripes cover the windbars for high visibility.



Manual Vinyl Roll Up with optional white vinyl with no vision panel

VINYL ROLL-UP

Automatic

AUTOMATIC OPERATION ~

In-tube motor is rated at 4 amps, single phase 120 v. Constant contact switch activates motor. Door speed is approximately 12" per second. (See page 14 for High Cycle usage)

Maximum 16' wide and 16' high

Minimum width ~ 40"

MOUNTING OPTIONS ~

Header Mount, Face of Wall, Stand-Off Bracket Mount and E-Track Mount. Unit width is critical on all header mounted doors. Vinyl Roll Up Doors are manufactured to + or - 1/8" tolerance.

HEAD ROOM ~

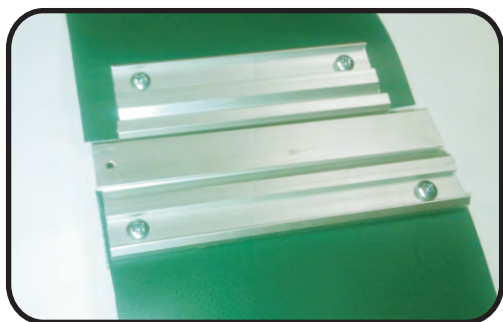
6" to 8" will be used for header mount application. 8" is needed above the door opening for wall mount application. 18" will be required for aluminum hinge option.

TRACKS ~

2" wide and 2" deep Snaptite aluminum tracks. Header mount will take up to 2-1/2" of side room on each side. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaptite tracks. Optional 6" deep track for additional wind load.

WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal to better control inside temperature. Optional brush seal available.



Optional aluminum hinges available with bottom profile breakaway system for additional wind load.



Automatic Vinyl Roll Up with standard fiberglass windbars and optional blue vinyl.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaptite™ tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into the guides.

BREAKAWAY FEATURE ~

Fiberglass windbars remain flexible enough to pop out in case of accidental impact.

VINYL ~

22 or optional 40 ounce green vinyl solid panel with clear full width vision panel. Yellow safety stripes cover the windbars for high visibility.



Vinyl Roll-UP High Cycle

EXCLUSIVE JACKSHAFT OPERATOR ~

22" per second operating speed - 100+ cycles per day, ½ hp, 120 v, 1 ph, 8 amps. Other motor options available.

Supplied with open, close, stop push button station, automatic time to close and a set of photo eyes.

ACCESSORIES ~

Watertight Motor, Splash Proof Cover, 460 volt - 3 Phase Motor, Safety Edge, Radio Controls, Pull Cords, Motion Detector

Maximum 16' wide x 18' high

MOUNTING OPTIONS ~

Face of Wall Mount, Stand-Off Bracket Mount, and E-Track Mount. Custom engineered according to size of opening.

HEAD ROOM ~

18" will be required.

TRACKS ~

2" wide and 2" deep Snaaptite aluminum tracks. Header mount will take up to 2-1/2" of side room on each side. Wall mount will take up to 6" of side room on each side. Doors 11' wide and over will require 4" deep Snaaptite tracks. Optional 6" deep track for additional wind load.

WEATHERSTRIPPING ~

Grey vinyl weatherstripping is angled to provide a tighter seal to better control inside temperature.

RESET SYSTEM ~

Interlocking brush seal is incorporated at the top of the Snaaptite tracks causing a reset system. Should the door be forced out of the tracks by accidental impact, the door is designed to reset back into the guides.

BREAKAWAY FEATURE ~

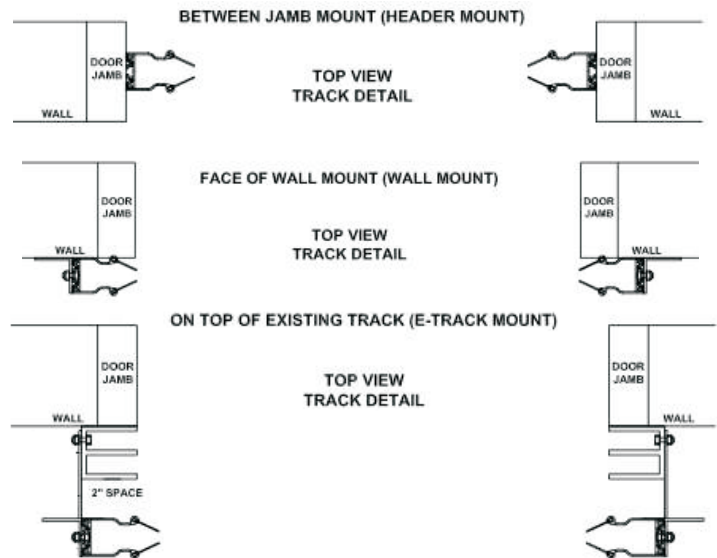
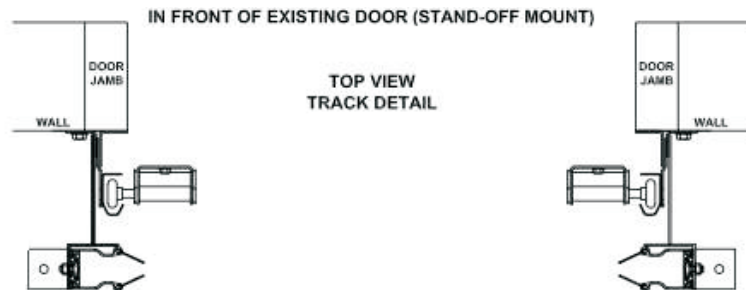
Fiberglass windbars remain flexible enough to pop out in case of accidental impact. Optional aluminum hinges available with bottom profile breakaway system for additional wind load. Breakaway feature is used in the bottom profile bar to help prevent damage to the door by accidental impact. Aluminum bottom profile with cushioned edge and a bottom draft seal for positive floor contact.

VINYL ~

22 or optional 40 ounce green vinyl solid panel with clear full width vision panel. Yellow safety stripes cover the windbars for high visibility.



MOUNTING OPTIONS & Accessories



Tubular Motor Accessories



Constant Contact Switch
A single pole, double throw rocker switch



Single Button / Single Pole Switch
Used in conjunction with the RC200 and remote for wall activation.



RC200 and Remote
Transmit over 300 feet. Run timer with automatic shut off. Radio control remote with sequence controlled switching available in 2 and 4 channel.



Remote Control
Single button transmitter for operation of one door. Comes with L.E.D. battery life indicator.



Motion Sensor
A planar technology microwave detector working in the K band. Sensitivity and direction programmed by DIP switches.

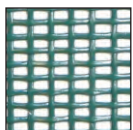


Pull Cord
Pivoting cam to accommodate angle of pull.

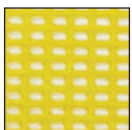


Transmitter and Receiver
Photo eyes
Microcontroller-based device uses thru beam detection.

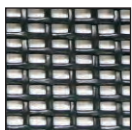
Screen Colors



Hunter Green



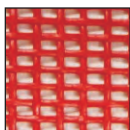
Yellow



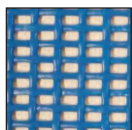
Black



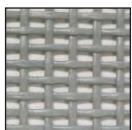
Tan



Red



Blue



Grey

Vinyl Colors



Hunter Green



Yellow



Black



Tan



Red



Blue



Grey

Screen • High strength vinyl coated polyester 17 x 11 weave screen.

All Bug Barriers® are standard green with yellow safety stripes unless specified.
Gnat screen - available in black 17 x 20 weave
Bird screen - available in black 5 x 6 weave

Vinyl • 22 ounce vinyl - Optional 40 ounce

Standard green vinyl with yellow safety stripes unless specified.



Slides & Bunches

Wind Curtain Single Slide/Bi-Parting

VINYL ~

22 oz optional 40 ounce green vinyl. Pipe staffs are reinforced in yellow safety vinyl.

MOUNTING OPTIONS ~

Header Mount. Face of Wall Mount.

SINGLE SLIDE DOOR OPERATION ~

Manually operated. Single slide door is fixed to one jamb and locks to the other. Fixed side is determined from the inside looking out.

BI PARTING DOOR OPERATION ~

Manually operated. Bi-parting door is fixed to both jambs and locks in the center. Leading edges of pipe staffs overlap to give complete seal. Nylon cord tieback straps on the fixed sides which keep the vinyl secure in the open position.

TRACK ~

Heavy gauge galvanized steel mounting hardware. Heavy duty ball bearing trolleys provide easy glide opening.

HEAD ROOM ~

Three and a half inches required for head room.

SIDE ROOM ~

When bunched, the door material will take up to 1" per foot wide. Nylon cord tieback straps on the fixed side keep the vinyl secure in the open position.

WIND STABILIZATION ~

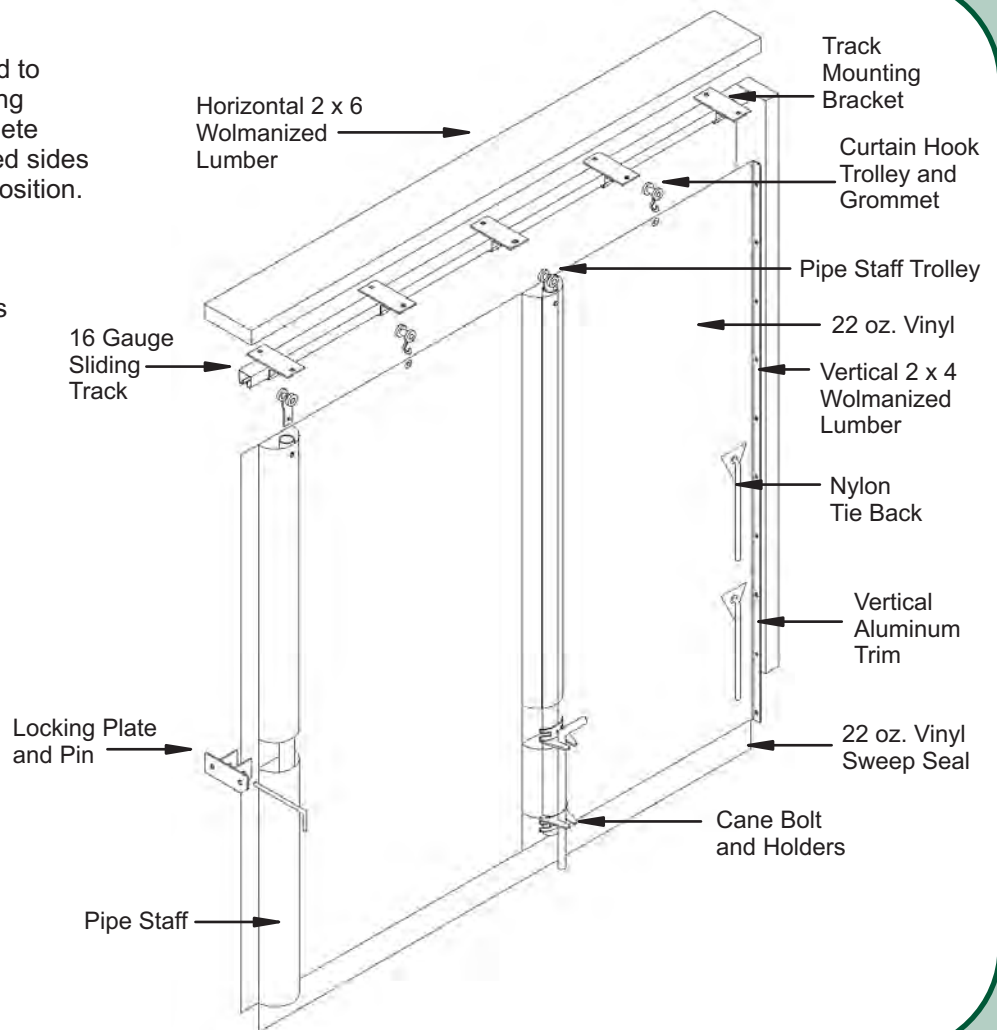
Full height, heavy galvanized pipe staffs are placed evenly throughout the door along with cane bolt floor locking pins for superior wind stabilization.



Single Slide Vinyl
Wind Curtain



Track and
Trolley



SALT STORAGE

Door

VINYL ~

22 or optional 40 ounce green vinyl. Pipe staffs are reinforced in yellow safety vinyl.

MOUNTING OPTIONS ~

Header Mount. Face of Wall Mount.

SINGLE SLIDE DOOR OPERATION ~

Manually operated. Single slide door is fixed to one jamb and locks to the other. Fixed side is determined from the inside looking out.

BI PARTING DOOR OPERATION ~

Manually operated. Bi-Parting door is fixed to both jambs and locks in the center. Leading edges of pipe staffs overlap to give complete seal. Nylon cord tieback straps on the fixed sides keep the vinyl in the open position.

TRACK ~

Heavy gauge galvanized steel mounting hardware. Heavy duty ball bearing trolleys provide easy glide opening.

HEAD ROOM ~

Three and a half inches required for head room.

SIDE ROOM ~

When bunched, the door material will take up to 1" per foot wide. Nylon cord tieback straps on the fixed side keep the screen secure in the open position.

WIND STABILIZATION ~

Full height, heavy galvanized pipe staffs are placed evenly throughout the door for superior wind stabilization. Pipe staffs are enclosed in hi-visibility, safety yellow vinyl pockets, with cane bolt floor locking pin.

Header curtain provides a complete finished look along with a tear-resistant vinyl floor sweep seal.

One year warranty on parts and workmanship.





PVC Strip Doors

STANDARD PVC~

Standard Clear PVC is used in indoor and outdoor applications. The material functions best in temperatures ranging from 0 degrees to +150 degrees F.

BI-RIBBED STRIP PVC~

The rounded ribbed surface of the PVC help reduce scratching from truck and cargo traffic along with the friction and static electricity associated with smooth strips. The ribbing on both sides creates small air pockets for additional insulation and allows the strips to move apart easily as traffic passes through.

LOW TEMP PVC ~

Low Temperature Vinyl Strip material is available in three configurations: Smooth Un-reinforced, Smooth Reinforced, or Ribbed. The material is suitable for use in freezers and in exterior applications at temperatures as low as -30 degrees F.

EXTRA LOW TEMP PVC ~

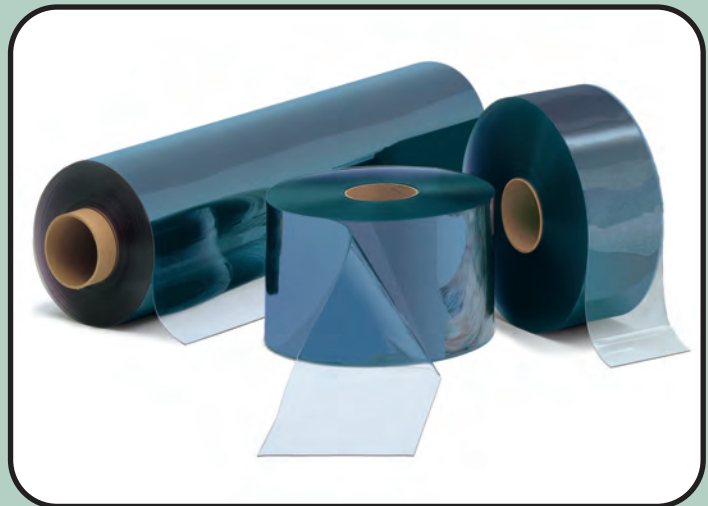
Extra-Low Temperature Vinyl Strip material is designed for use in freezers operating in temperatures as low as -60 degrees F.

REINFORCED PVC ~

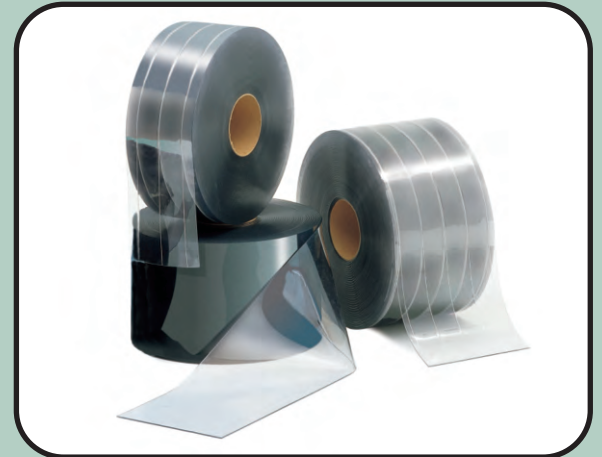
Nylon cord is embedded in the PVC which provides added tensile strength and reduces stretching in higher temperatures for better performance.

SAFETY ORANGE END STRIPS ~

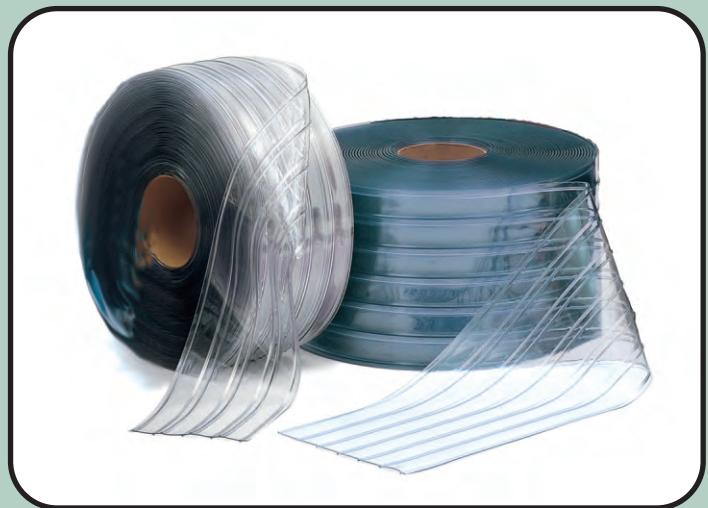
Optional orange end strips are perfect to outline hazardous areas, door jams and high traffic areas.



PVC Standard



PVC Low Temp



PVC Ribbed

PVC STRIP DOORS

Mounting Hardware

HEADER MOUNT ~
 Standard hardware option is mounted underneath the lintel and between the jambs of the doorway. Works well in both exterior or interior door openings and in conjunction with roll up doors.

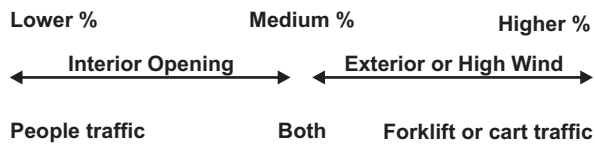
WALL MOUNT~
 Best for situations where the load is close to the top of the door opening. The hardware mounts just above the door opening allowing access to the full height of the door without excessive pressure on the strips.

SLIDING MOUNT~
 The sliding mount hardware allows the strip curtain to slide clear of the opening. Available in single slide, bi-passing, and bi-parting.

STAND OFF BRACKET MOUNT ~
 This hardware is designed to mount around existing door tracks and other obstructions. Available in 12", 18", and 24" projections. Requires additional 12" of side room.

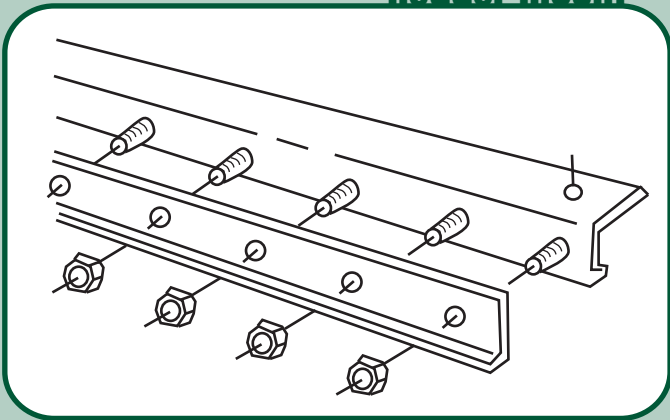
RECOMMENDED SIZE (width) OF GATEWAY'S PVC to be used in the installation of doors.

DOOR HEIGHT	STRIP SIZE TO USE
0 - 8' high	8" wide strip
8' - 14' high	12" wide strip
14' - 20' high	16" wide strip
20' and higher	16" wide reinforced strip

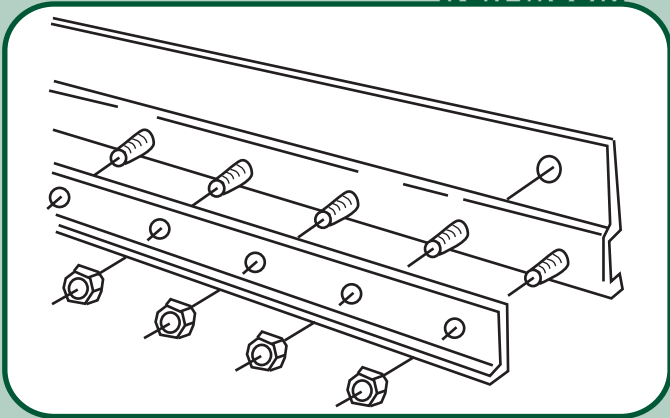


Strip Width	% of Overlap	Inches of Overlap
8"	50%	2"
8"	100%	4"
12"	33%	2"
12"	66%	4"
12"	100%	6"
16"	25%	2"
16"	50%	4"
16"	75%	6"
16"	100%	8"

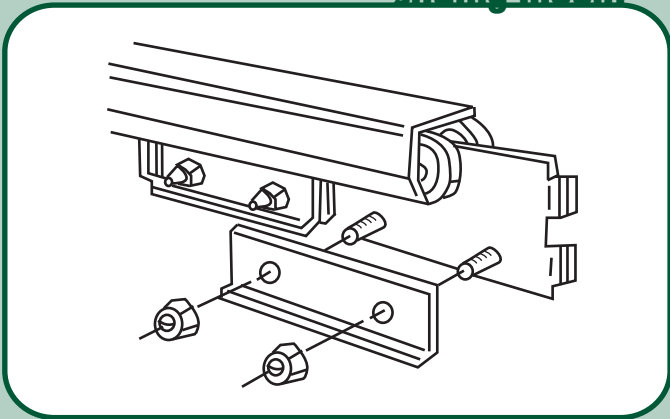
header mount



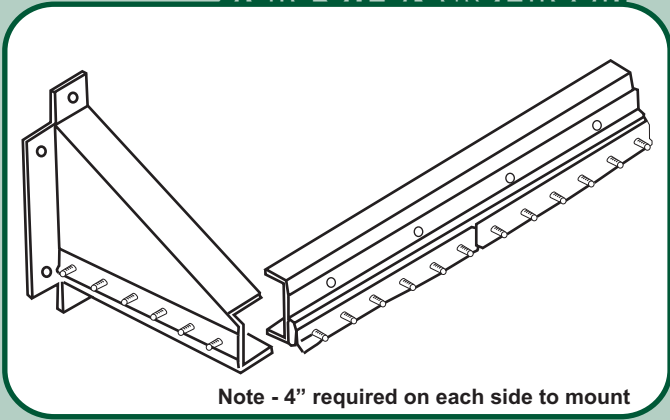
wall mount



sliding mount



stand off bracket mount



Note - 4" required on each side to mount



Industrial Stripscreen®

**Ideal door for light forklift or cart traffic -
Not recommended for exterior applications.**

MOUNTING OPTIONS ~

Header Mount. Face of Wall Mount.

SCREEN ~

The top 2/3 of the door will be 12" wide standard green 17" x 11" high strength, vinyl coated polyester weave screen with the bottom 1/3 of the strip to be standard black vinyl. Strips will be overlapped 100%.

TRACK ~

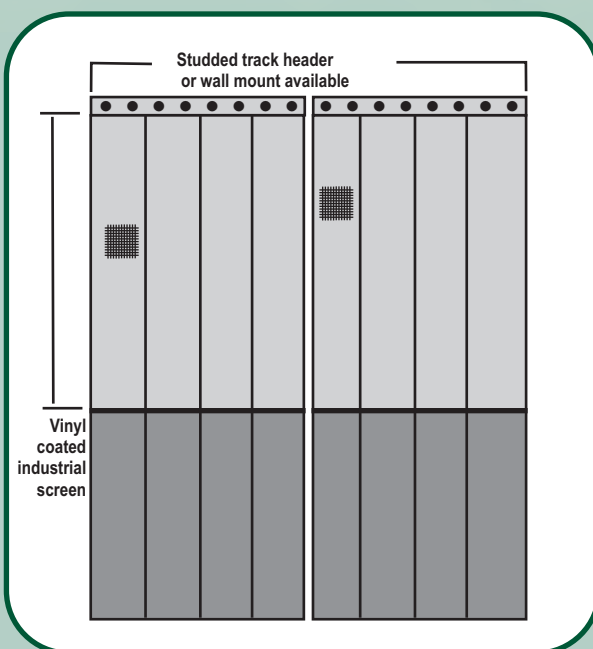
Studded track header or face of wall mount hardware with clamping strips and nuts.



Industrial Stripscreen®

Sliding Bug Barrier

Black vinyl length is up to 1/3 of the door height.



Bug Barrier® Stripscreen® XP

Perfect for standard man doors (44" x 84")

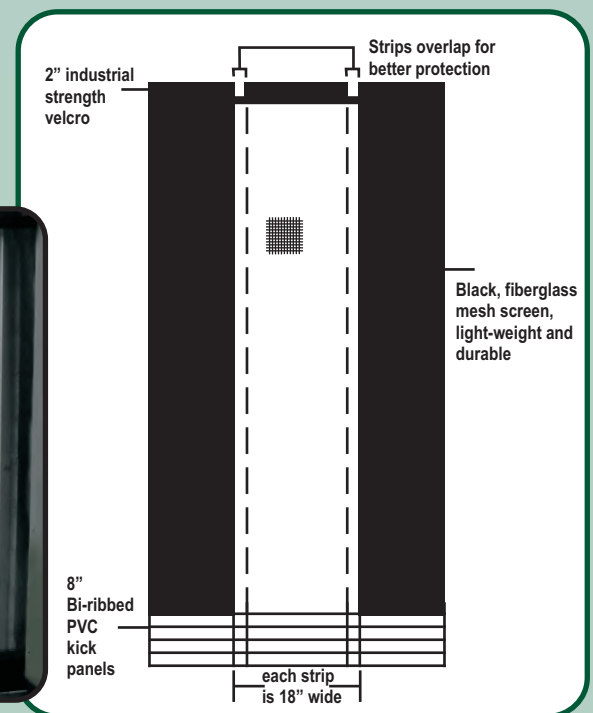
***Custom for all other sizes.**

SCREEN MATERIAL SPECIAL FEATURES ~

- Black mesh super screen
- Noncombustible
- Will not rust, corrode, or stain
- Cleaning can be done by scrubbing with a mild soap and warm water mixture

Three 18" wide screen strips with a 50% overlap. 2" wide black industrial velcro tape sewn to each screen strip. The other side is applied to the mounting surface.

8" bi-ribbed PVC kick panels sewn to bottom of screen strips to provide weight and assure the straight alignment of the strips.



RESIDENTIAL Bug Barrier®

STANDARD FEATURES ~

SCREEN ~

Black mesh vinyl coated "super screen"
(6.5 ounce)

SCREEN MATERIAL SPECIAL FEATURES ~

- Noncombustible
- Will not rust, corrode, or stain
- Cleaning can be done by scrubbing with a mild soap and warm water mixture

2" wide black industrial velcro tape

4" black vinyl sweep seal on bottom

(2) Industrial zippers

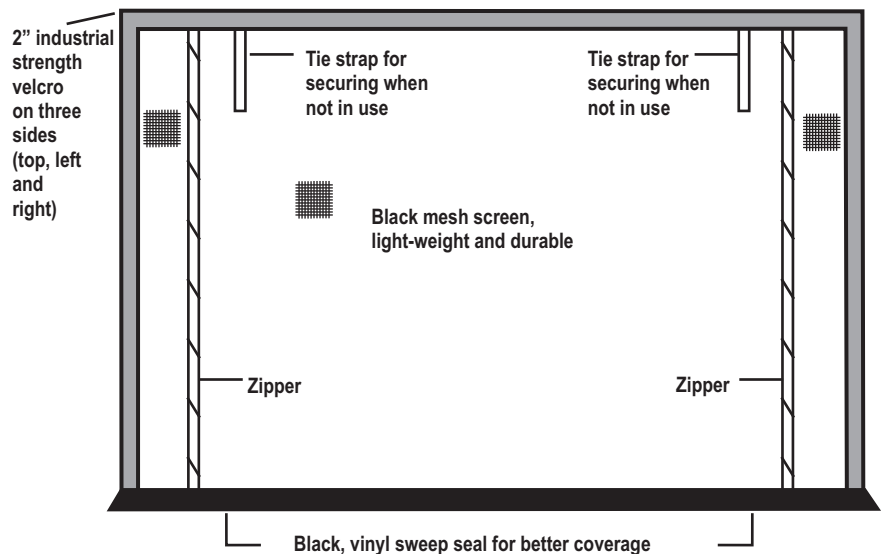
(2) Vinyl straps with velcro tape on ends for securing when not in use



Closeup of screen rolled up.



Double Zipper



Velcro Doors

FEATURES ~

Industrial black screen with a 2" hem on all sides.
Velcro is attached to three or four sides,
customer dependent.

Custom made to any size.

OPTIONS ~

Vinyl Sweep Seal

APPLICATIONS ~

Solid Openings
Window Door Frames
Vents
Stationary Openings
Residential or
Commercial



Custom made to size requirements.



Laminated Dock Bumpers

FEATURES ~

Tough piles of truck tire material virtually eliminates chipping or abrasion, unlike molded rubber, extruded rubber, conveyor belting or wood plank bumpers.

Attractive deep black color enhances a neat, professional architectural look.

Manufactured under pressure exceeding 1,500 lbs. to absorb over 80% of impact force.

Anchor bolts are protected by at least 3" of rubber to prevent damage.

BENEFITS ~

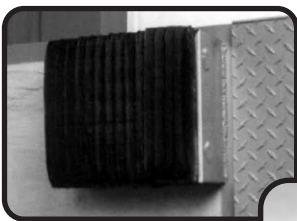
Provides protection against vehicle damage to docks, buildings and cargo.

Absorbs over 80% of truck impact and shock to protect dock and building.

Constructed to last and provide years of protection.

Anchored through thick steel angles to provide stability and shape retention.

Performs on any truck dock under any weather condition or prolonged exposure.



Dock Seal



Standard Dock Seal compresses and form a positive seal between building and vehicle. Provides an energy-efficient, weather tight seal designed to withstand constant abuse of trucks, extreme temperature and weather. In addition, regulating theft and security.

MATERIAL ~

22 ounce, 40 ounce and High Tear Black Vinyl

- No seams in the construction of Dock Seals providing for less stress points from compression. Side pads are wrapped behind the wood frames and secured with staples for weather tight construction.
- Beveled side pads to provide tight seal by closing door opening down to 7'4" - 7'6" against the truck. Controlling inside temperature, preventing weather and exhaust fumes from entering building.
- High visibility yellow guide stripes 3" wide x 24" high

Optional wear pleats for added protection on the face of the side pads. Full height high visibility wear pleat stripe available.

DOCK SHELTER

Gateway Dock Shelters are a "drive-in" shelter, where trucks back into the shelter causing the face panels to wrap around the sides and the top of the truck for a weather tight seal. The face panels move out of the way on contact allowing full access to the truck opening. Personnel and equipment work inside under positive protection, eliminating damage to merchandise by rain, snow, wind.

DOCK SHELTER STANDARD FEATURES ~

MATERIAL ~

22 ounce, 40 ounce and Hi-tear Black Vinyl

CONSTRUCTION ~

Pressure treated wood frame construction is covered on top and sides with white vinyl panels to allow natural light to filter through into the loading area. Aluminum angle trim provides a finished look.

Fiberglass stays in protective pocket covers provide positive spring loaded contact of head and side curtains to top and sides of trailer body.

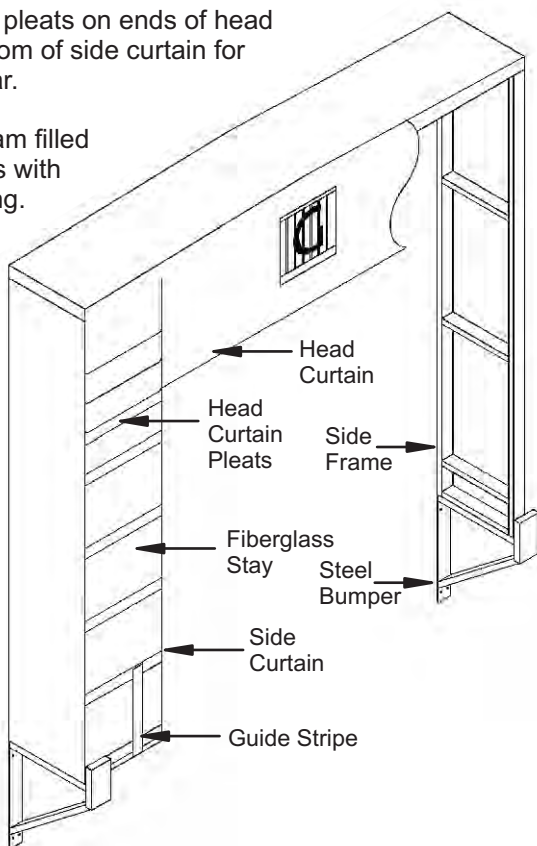
Foam bead on leading edge of side curtains hug the sides of the trailer body.

Protective wear pleats on ends of head curtain and bottom of side curtain for long lasting wear.

Independent foam filled bottom cushions with "no step" warning.

High visibility yellow guide stripes on bottom of side curtains for safety.

One year warranty on parts and workmanship



APPLICATION INFORMATION

_____ W _____ H Door Size
 _____ Dock Height
 _____ Dock BPR. Projection
 _____ Dock Approach
 _____ Dock Projection
 _____ Flush _____ Proj. _____ Recessed

BUILDING WALL CONSTRUCTION

Block _____ Metal _____ Concrete _____
 Truck Height From _____ To _____
 Truck rear bumper projection
 From _____ To _____
 Truck Lift Gates Yes _____ No _____

SHELTER DIMENSION

A. _____ Unit width
 B. _____ Unit height
 C. _____ Projection
 D. _____ Header drop
 E. _____ Dock height
 F. _____ H C drop off ground
 G. _____ BPR projection

MATERIAL

_____ 22 ounce vinyl
 _____ 40 ounce vinyl
 _____ Hi-tear vinyl



4" steel channel bumper with 6" face prevents truck from damaging unit.



Folding Gates

SINGLE & DOUBLE SECTION FOLDING GATES ~ For dock doors, security cages, hallways, etc.

Provides security, ventilation and visibility

Standard sizes to fit most openings

Custom sizes to 25 ft. wide and 10 ft. high

Drop pins, hard rubber swivel caster wheels, provision for padlock and mounting brackets included.

Double gates lock in center. Single gates lock on left side unless otherwise specified.

DOOR GATES ~ For entry doors

Fits all sizes:

widths from 24 to 48 in. wide
heights from 61 to 83 in.

Pivots out of the way when not in use.

Easily mounts in the recess of the door frame or on the outside wall adjacent to the door frame.

Can be mounted to lock on left or right.

Hoods

Heavy rain, ice, and snow build up can cause damage to seal head pads. Dock hoods prevent water leakage onto your dock leading to dangerous conditions.

Dock Seal and Shelter Hood

Projection - 18" • Height - 6"

Projection - 24" • Height - 8"

Projection - 36" • Height - 12"

Material ~ Standard 24 gauge galvanized steel. Optional colors available.

Roll Up Door Cover

Projection - 8" x door width x 8" high

Material ~ Standard grey powder coated aluminum. Optional colors available.

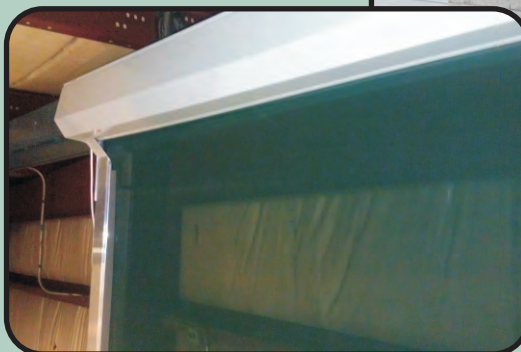
Single & Double Section



Door Gates



Dock Hood



Roll Up Door Cover

GENERAL TERMS and Conditions

WARRANTY ~

All Gateway Industrial Products are guaranteed for one year to be free of defects in material and workmanship under normal conditions of usage, provided our installation instructions are followed. Refer to Gateway's warranty policy.

PRODUCT SPECIFICATIONS ~

Specifications for all products are approximate and subject to change without prior written notice when such changes are made to achieve improved product appearance, design or performance.

COLOR SPECIFICATIONS ~

Product colors are reproduced in our catalog as accurately as possible. Colors represent average production runs.

PRODUCT SUITABILITY ~

Every effort has been made to accurately describe our products and to define their general usage. Determination of the suitability of any product and any application contemplated by the Buyer is the sole responsibility of the Buyer or User. In the event of improper product selection by the Buyer, Gateway Industrial Products make no warranty or guarantee of results to be obtained since use and application by the Buyer are beyond our control. When in doubt as to the suitability of a particular product application, please contact our customer service department.

PAYMENT TERMS ~

Terms are net 30 days, subject to credit approval. We accept Visa, Discover, MasterCard, American Express, check or cash. Please refer to Gateway's credit terms and conditions.

RETURNED GOODS ~

Every effort will be made to accommodate requests for returned merchandise. Please keep in mind that all of Gateway's doors are custom made and are not considered standard products. Contact our customer service department for assistance in making arrangements for returns. When return authorization is granted, Gateway Industrial Products will issue an RA number which must show clearly on the package being shipped back. Merchandise must be packaged properly. A restocking fee of up to 30% will be enforced on all standard stock items returned. All return freight will be paid by the purchaser. Gateway Industrial Products determines the stock items. All unauthorized shipments will be refused. Authorizations to return merchandise is valid for 30 days.

DAMAGED GOODS / SHORTAGES ~

To protect your interest, it is imperative to inspect and count parts before accepting shipment. Damages or shortages must be documented on the delivery receipt. Damaged shipments not documented are the customers responsibility. If damage or shortage occurs, contact our customer service department for assistance.

SHIPPING CHARGE ~

All orders are FOB shipping point. Orders will be shipped via United Parcel Service (UPS) or standard LTL. When UPS limits are exceeded, we will always ship the least expensive, more direct way, unless otherwise specified by customer. Shipping dates given in advance are estimated. Seller shall not be liable for failure to perform or delay in performance due to any cause beyond it's reasonable control. In the event of delay in performance due to such cause, the date of delivery will be extended by a period of time reasonable and necessary to overcome the effect of such delay.



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Application Examples

DOCK SEAL

- Provides an energy-efficient, weather tight seal
- Cushions and creates a positive seal between dock and building
- Designed to withstand constant abuse of trucks, weather and extremes in temperature
- Regulate theft and security



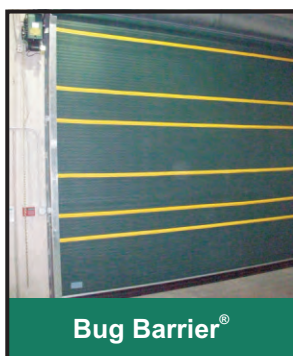
APPLICATION Examples

DOCK SHELTERS

- Designed for larger dock openings.
- Allows full access to the rear of the truck.
- Providing easy loading and unloading of products.



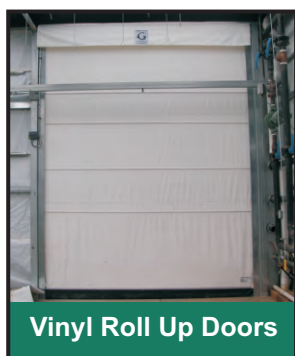
Solid Construction for your Solid Reputation



Bug Barrier®

Eliminates Insects and Birds

- Supports FDA/AIB Requirements
- Increases Air Circulation
- Maintains Sanitation
- Controls Air Movement



Vinyl Roll Up Doors

Reduces Heat Loss

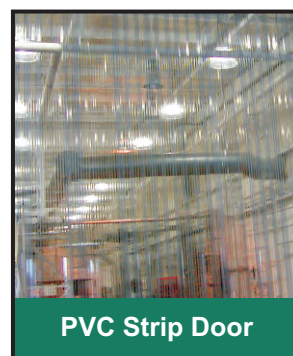
- Controls Temperature, Dust and Noise
- Creates Room Dividers
- Maintains an Energy Efficient Workspace



Salt Storage Door

Maintains a Closed Inside Storage Area

- Avoids Environmental Contamination
- Prevents the Loss of Salt
- Avoids Damage caused by Birds



PVC Strip Door

Conserves Energy

- Controls Dust and Noise Levels
- Improves Work Flow and Safety
- Create Additional Work Space or Partitions



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